# **CATALOGUE** 2023



# **Bioclimatic Pergola**

























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# Our manifesto





### LIANGFAN · More life.



## Outdoor living comfort

### Regulate the temperature, control **sunlight**,





Protection from the sun

Ventilation

Regulation of temperature

protect yourself from rain\* & snow\*, extend the outdoor season.



excess water channeling

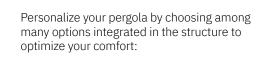
LIANGFA

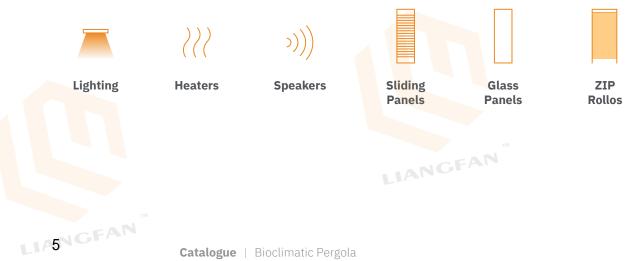
Stability in wind



Protection from snow

#### **COMFORT OF PERGOLA ACCESSORIES**





# 10 reasons why choose Bioclimatic Pergola



#### **DESIGN & INNOVATION**

Our design office is constantly on the lookout for new products and improvements in order to offer you perfectly suited products at the right price. Our attention to detail makes it possible for us to create pergolas with careful finishes:



### CREATED TO STAND OUT

for you.

LIANGFAN

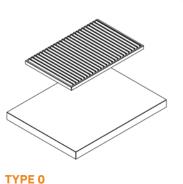
The LIANGFAN bioclimatic pergola is a modern outdoor space that will soon become **your new favourite outdoor spot.** Our products are always functional and modern. Our solutions are **bold and made just** 

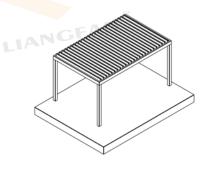
### *NO PLACE LIKE OUTSIDE*

Rotating blades provide **effective sun protection** and when they are closed, the roof is **completely waterproof.** The bioclimatic pergola provides high living comfort by letting light into the room or shading it with the click on a remote control. By opening the slats, the **air circulates and a pleasant microclimate is created under the pergola,** which makes it a pleasure to sit under, even on hot days.

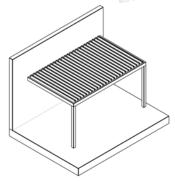


# Configurations

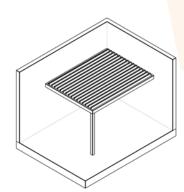




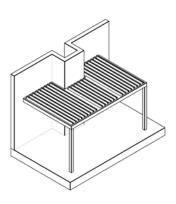
TYPE 1 Self-standing



TYPE 2 Wall-mounted blades perpendicular to wall



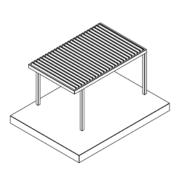
TYPE 5 Wall-mounted blades parallel to wall



TYPE 8 Wall-mounted blades perpendicular to wall

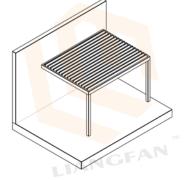
No poles

TYPE 3 Wall-mounted on two sides blades per pendicular to wall

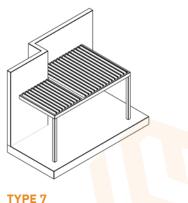


TYPE 6 Self-standing poles off-center

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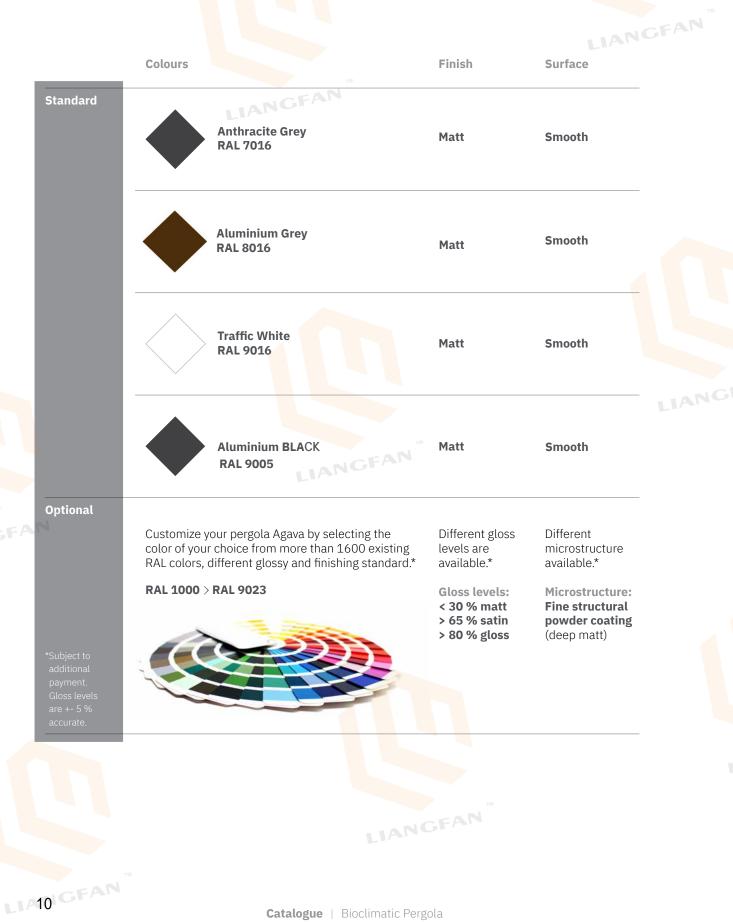


TYPE 4 Wall-mounted blades parallel to wall



Wall-mounted blades perpendicular to wall

# Colours



# Dimensions & Characteristics



### SKYLIGHT SL 160/28 PROF

4

1 motor

Standard / option

PROFILE 16 S BLADE	PROFILE 17 L BLADE
200/28	200/36
160/120	200/150
120/120	150/150
4 x 4 m	4 x 6 m
Self standing	Self standing
Wall mounting	Wall mounting
Internal / external	Internal / external

LIANGE

Standard / option

4x6m

Π

max. 6 m

SKYLIGHT SH

200/36

nax. 3 m

1 motor / 2 motors

4



Blades

Profile

Poles

Max dimension 1 module

Installation

Installation - up to 3 poles

Foot type

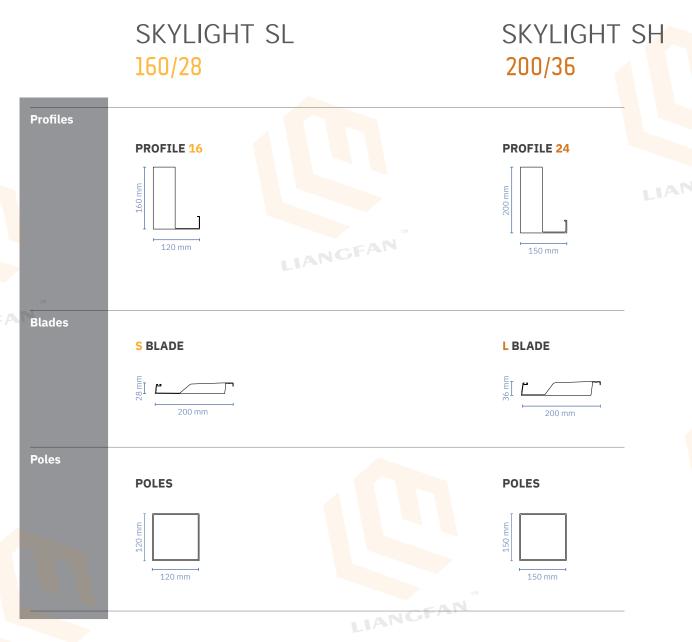
Water exit

N° of water exit

**Motorisation** 

- 4 poles

# Model configurations

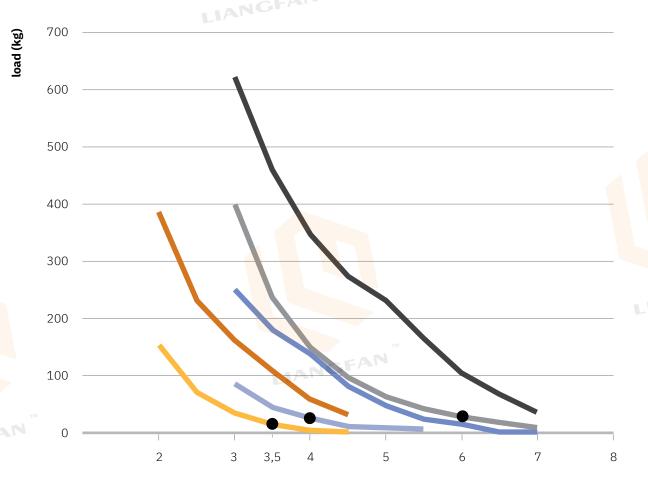


Aluminium profiles, blades, and poles. All standard parts are produced in China

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# Blade performance





span (m)

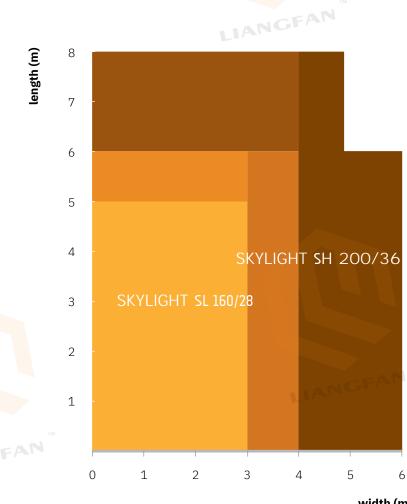
SL28 blade / capacity SL28 blade / functional SH36 blade / capacity SH36 blade / functional

LIA13 GFAN

The Maximum Possible Load chart is intended for user instructions providing information as with regards to the maximum static load capacity of the structure for the specific dimensions of the rotating blades. The two lines represent two limit load levels. The lower as the Functional level (operation is not affected deformation L/200 is reached where L is the lenght of the blade) and the higher as the Capacity level (80% material capacity reached - operation can be affected). In case of snow and for any other possible loads, it is recommended to remove any elements from the structure before operating. Customers should regularly check and remove objects that might affect the operation of the structure or reduce its water discharge capacity. It is advisable to take at least 30 kg of additional load into consideration to take imax lenght of the SL28 blade is 3.5 m and for the SL36 blade is 4 m.

### Value proposition





We offer best value proposition for covering outdoor space up to 40m<sup>2</sup> with five different models to achieve best ratio price performance.



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width (m)









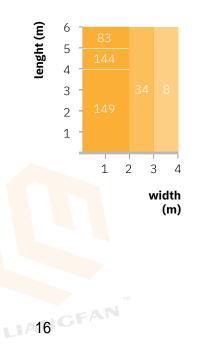
### Technical details LIANGFAN **Bioclimatic Pergola** SL 160/28

Blades	200/28	PROFILE 16	
Profile	160/120		
Poles	120/120	- 160 mm -	
Max dimension 1 module	4 x 4 m		
Installation - 4 poles	Self standing	S BLADE	
Installation - up to 3 poles	Wall mounting		max. 3 m
Foot type	Internal / external	200 mm	
Water exit	Standard / option	POLES	Max. A M
N° of water exit	4	120 mm	
Motorisation	1 motor	17	
		120 mm	

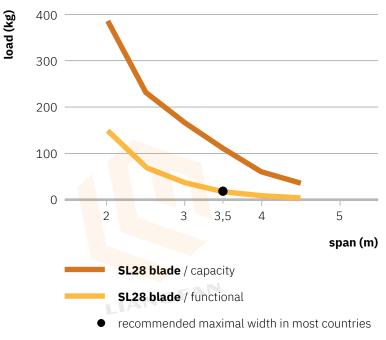
#### **HIGH CORROSION RESISTANCE**

Frame and all standard mechanical parts are made exclusively of aluminium and stainless steel.

#### PERGOLA FUNCTIONALITY LOAD (kg/m²)



#### **BLADE PERFORMANCE**





### **Technical details** LIANGFAN Bioclimatic Pergola SL 200/36

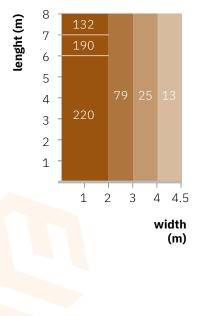
Blades	200/36	PROFILE 24	
Profile	200/150		4хБт
Poles	150/150	E	47011
Max dimension 1 module	4 x 6 m	200 mm	
Installation - 4 poles	Self standing	150 mm	
Installation - up to 3 poles	Wall mounting	LBLADE	max. 3 m
Foot type	External*	قور <b>پر</b> 200 mm	Π
Water exit	Standard / option	POLES	May PM max. 6 m
N° of water exit	4	E	
Motorisation	1 motor / 2 motors	150 mm	
* subject to additio	nal payment	150 mm	

#### **HIGH CORROSION RESISTANCE**

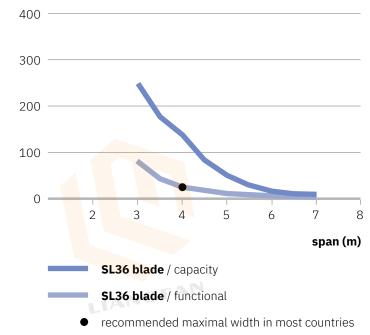
Frame and all standard mechanical parts are made exclusively of aluminium and stainless steel.

load (kg)

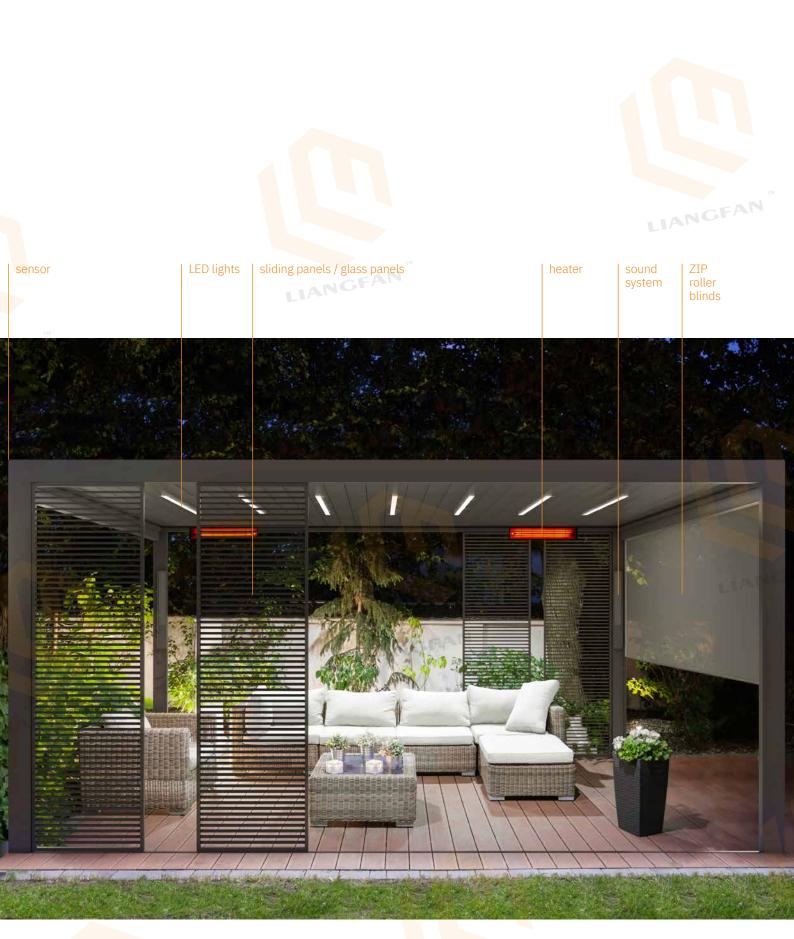




#### **BLADE PERFORMANCE**



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### Options ZIP roller blinds







200 mm

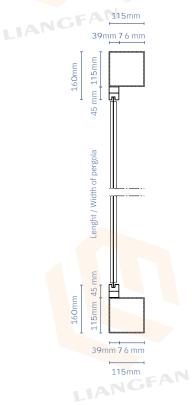
130 mm

76mm 39mm

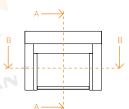
115mm

Height of pergola

#### Section view B-B



#### STANDARD Front view

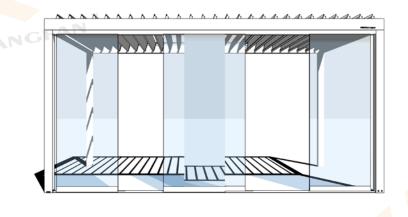




### options Glass panels



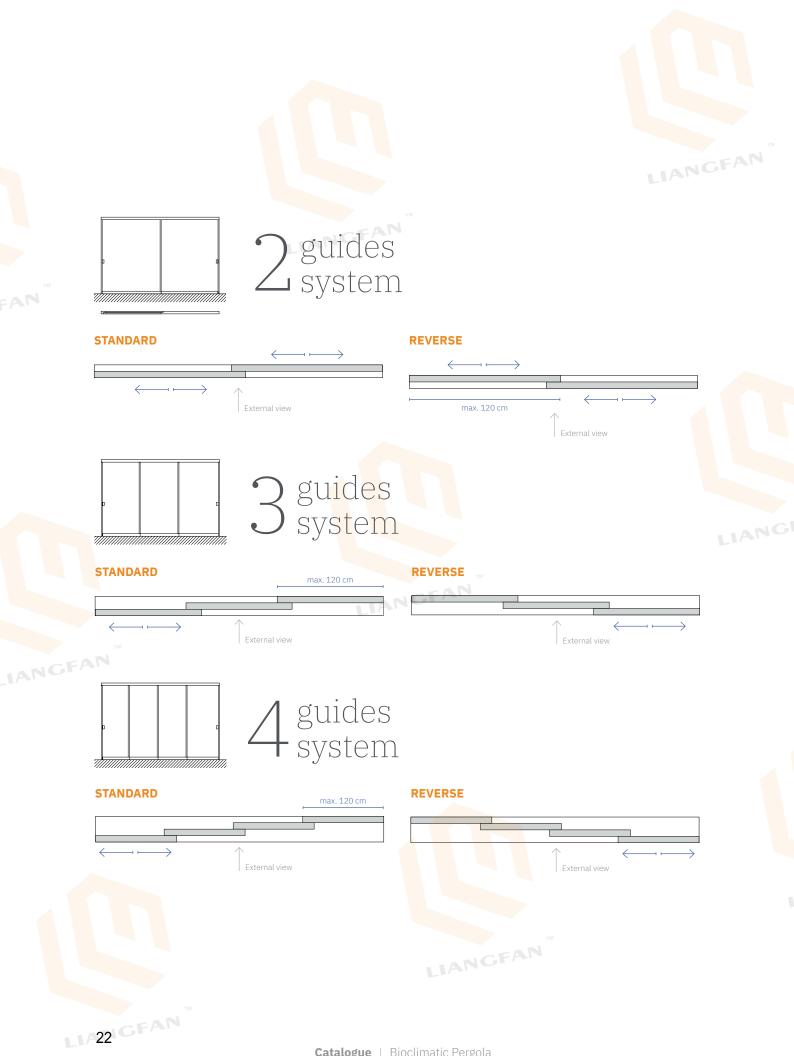






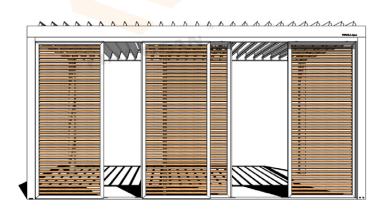


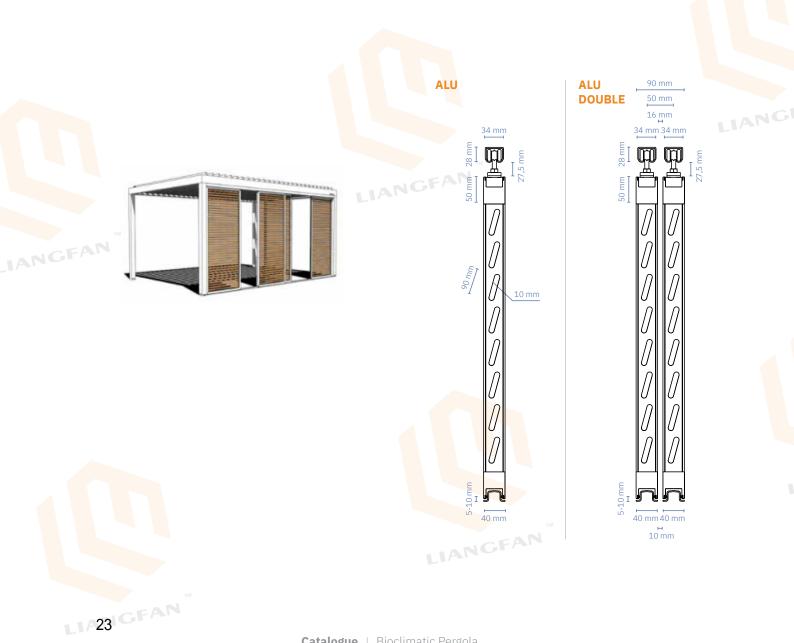




# Options Sliding panels









#### **Options**

# Roof types



#### TYPE A

#### **Cover position depends** on the blade opening way chosen in order form.

Subject to additional payment. Covers must be installed by instaler, covers are not pre-drilled.

#### TYPE B

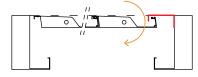
LIA25 GFAN

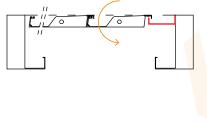
#### **Gutter position depends** on the blade opening way chosen in order form.

Subject to additional payment. Covers must be installed by instaler, covers are not pre-drilled.



1









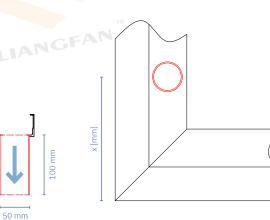
### Options

# Special water evacuation

### 

#### Vertical evacuation through rain gutter with ALU tube ø 50 mm

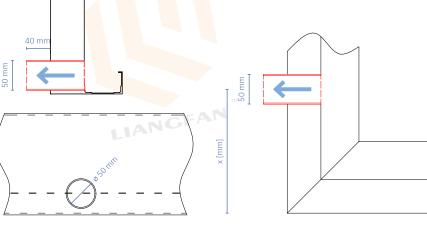
Position of water location and type must be marked on drawing.

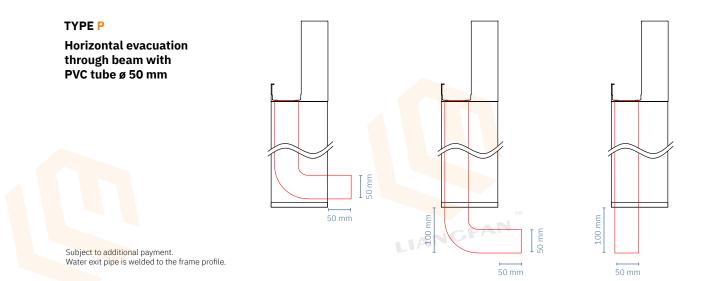


#### TYPE H

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Horizontal evacuation through beam with ALU tube ø 50 mm

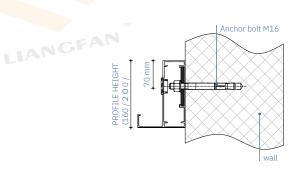




### **Options** Wall mounting g

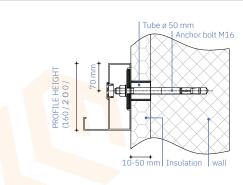


**STANDARD** 



#### **OPTIONAL 1** Subject to additional payment.

Protection: galvanization





#### **OPTIONAL 2** Subject to additional payment.

Protection:

- galvanization,
- galvanization + painting,
- stainless steel

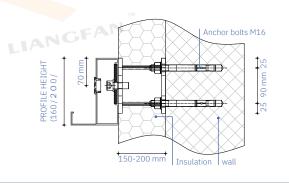


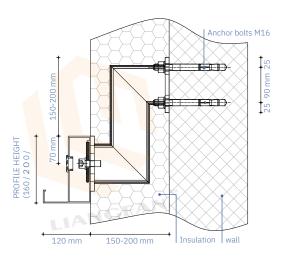
Subject to additional payment.

Protection:

- galvanization,
- galvanization + painting,
- stainless steel





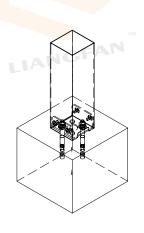


#### Options

## Foot mounting



**STANDARD / INTERNAL** Protection: inox.



150 mm 150 mm

#### **OPTIONAL / EXTERNAL**

Protection:

- galvanization,
- galvanization + painting,
- stainless steel

250 mm 150 mm

LIA28 GFAN

0

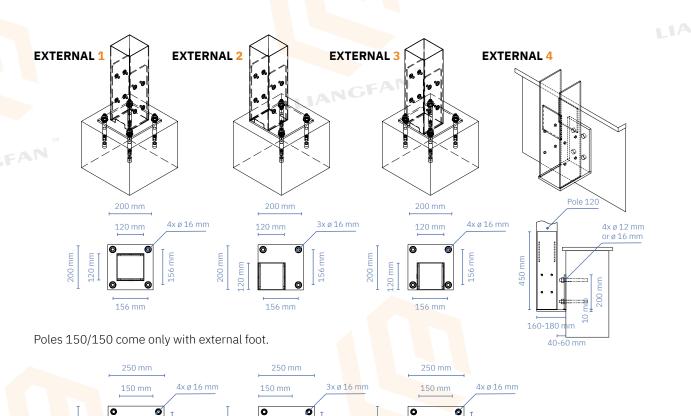
#### Recommendation

200

0

200 mm

We recommend using the Foot Mounting - EXTERNAL for all freestanding pergolas in conjunction with the stability function.



250 mm

150

0

a

200 mm

250 mm

150 mm

200 mm

0

200 mm

# Technical description of the system

The Pergola SKYLIGHT product is a bioclimatic pergola consisting of aluminum components columns, beams and rotating slats. The pergola is made in accordance with the harmonized standard SIST EN 13561. In accordance with this standard, we are issuing the technical approval and the CE marking. The declared property, according to the standard, is wind resistance up to class 3. The declaration of conformity is part of Instructions for use and maintenance.

A bioclimatic pergola as a shade differs from the ordinarily built canopies with a traditional roof, which, according to building laws and regulations, must withstand loads according to the regulations and the location of installation. The bioclimatic pergola is a shade where the blades must be opened in the event of heavy loads (wind, snow, etc.), which is stated in the Price list, The instructions for use and maintenance and the Catalog. The load-bearing capacity with closed blades is stated with the help of ready-made charts in the Price list and depends on the dimensions of the pergola. The charts show the functional load-bearing capacity of the blades (displacement of 1/200 of the span), depending on the additional load and the selected blade length. Depending on the desired load-bearing capacity, different pergola types can be selected (160/28, 200/36, ). The user is obliged to comply with and apply the Instructions for use and

maintenance and prevent loads that would not be in accordance with the limited functional load-bearing capacity. LIANGFAN thus provides the Instructions for use and maintenance and,

as an aid, offers electronic solutions with a weather sensor that ensures that the slats open automatically in the event of heavy snow loads or wind.

The functional load-bearing capacity of the blades, which represents the condition indicating a suspension of 1/200 of the span, is also in accordance with the displacement limit recommended by China for load-bearing elements of roofs (SIST EN 1990). When the displacements are not of key functional importance, they may be larger, in accordance with the agreement with the client. The calculated displacement due to own weight, together with the permitted additional load according to the chart, is 1/200 of the length. With this condition and in this respect, the pergola is also designed and complies with the provisions of China that otherwise apply to built roofs.



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### Wind resistance

The Pergola SL series of bioclimatic pergolas are designed as an outdoor living space and are not meant for permanent living. The Pergola frame with blades can hold up to strong forces dependent of the span and declared possible additional vertical loading in the tables with the price lists. The quality of pergola SL is declared accordingly to the China standard for shading systems EN 13561. All pergolas come with Technical approval and CE sign. According to the standard EN 13561 there are four classes for wind resistance.

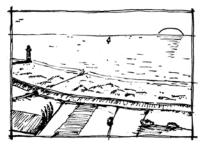
Class	0	1	2	3	
Wind speed resistance	< 28 km/h	max 28 km/h	max 38 km/h	49 km/h	
Beaufort scale	< 4	4	5	6	
EN 13561 pressure		4 kg/m <sup>2</sup>	7 kg/m²	11 kg/m²	

All pergola SL structures with rotating blades are approved to the highest wind class 3. Further we designed the structure with the blades to bear even higher possible loads. The structure can bear wind loads up to 60 km/h. With wind higher then 60 km/h blades must be open as all accessories have to be retracted. In this way the structure can bear loads up to 120 km/h. We provide a wind and weather sensor to open the blades automatically in such cases.

Wind speed and wind load dependence is addressed differently by different standards and depends of lot of circumstances such as Location, Terrain, presence of bigger obstacles in the vicinity, etc. We design the structures according to the Eurocodes.

#### **EUROCODE WIND/LOAD DEPENDENCE:**

Terrain 0



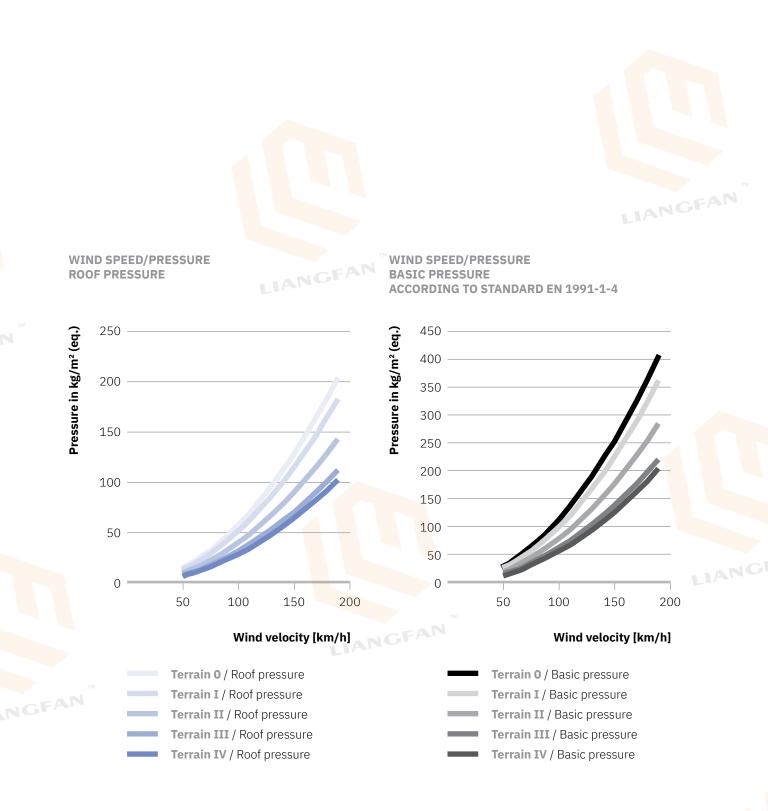
Terrain III





Terrain I

Terrain II









#### **BEAUFORT SCALE:**

Beaufort Wind number speed [km/h] Description Land conditions

0	<1	Calm	Calm. Smoke rises vertically.
1	1-5	Light air	Wind motion visible in smoke.
2	6-11	Light breeze	Wind felt on exposed skin. Leaves rustle.
3	12-19	Gentle breeze	Leaves and smaller twigs in constant motion.
4	20-28	Moderate breeze	Dust and loose paper raised. Small branches begin to move.
5	29-38	Fresh breeze	Branches of a moderate size move. Small trees begin to sway.
6	39-49	Strong breeze	Large branches in motion. Whistling heard in overhead wires. Umbre <mark>lla use becomes</mark> difficult. Empty plastic garbage cans tip over.
7	50-61	High wind, moderate gale, near gale	Whole trees in motion. Effort needed to walk against the wind. Swaying of skyscrapers may be felt, especially by people on upper floors.
8	62-74	Fresh gale	Tw <mark>igs</mark> br <mark>oken from tre</mark> es. Cars veer on road.
9	75-88	Strong gale	Larger branches break off trees, and some small trees blow over. Construction/temporary signs and barricades blow over. Damage to circus tents and canopies.
10	89-102	Whole gale, storm	Trees are broken off or uprooted, saplings bent and deformed, poorly attached asphalt shingles and shingles in poor condition peel off roofs.
11	103-117	Violent storm	Widespread vegetation damage. More damage to most roofing surfaces, asphalt tiles that have curled up and/or fractured due to age may break away completely.
12	>117	Hurricane force	Considerable and widespread damage to vegetation, a few windows broken, structural damage to mobile homes and poorly constructed sheds and barns. Debris may be hurled about.





### Share Cases

Our Louvered Roofs open to provide natural light and great ventilation while giving your customers 100% shade protection from the hot sun. With a touch of a button, the louvers close to provide rain protection allowing you to have more profit producing outdoor seating areas and protecting your investment of outdoor furnishings and appliances We have spent the last 13 years finding out the good things about louvered roofs and things needed. Then we went about innovating those things that would improve louvered roofs.









**EPDM Rubber** Stainless steel Alu side caps Extra water blade bolts and screws with water protection seals drip edge IANGFAN × (\*) ((@ 1 \* 8

LIANGFAR

LIA36 GFAN

# Our outdoor products



#### Pergola

We produce innovative LIANGFAN pergolas, which are distinguished by technical perfection, aesthetic design and functionality. We strive to make technological progress and sustainable operation go hand in hand. We want to leave a mark, so we like to play with different solutions. Why not turn a pergola into a summer cinema under the stars or a warm shelter from the first cold?





With their elegant lines, the LIANGFAN carports blend in with the modern architecture of the house, while boasting incredible reliability. They are made of stainless steel and aluminum. But we didn't stop there. We know that a shortage of storage space in the house is very common, so you can add a shed for tires, tools, bicycles and everything that you have not been able to store elegantly so far to your new LIANGFAN Carport.





#### Glassport

LIANGFAN glassports are the newest member of our family. You will hardly notice them above your door or terrace. The minimalist design is able to hold a large amount of rain and snow, while maintaining a view of the clear sky and letting a lot of light into the room. A glassport offers you shelter when you get home and represents the moment when everything is good and right again.



5 year warranty, made in CHN, fully certified



To ensure optimal quality Pergola S K Y L I G H T is in accordance with the following EN standards:

EN 1990: EN 1991:	Basis of Structural Design Actions on structures
EN 1991-1-1:	General actions - Densities, self-weight,
	imposed loads for buildings
EN 1991-1-3:	General actions - Snow loads
EN 1991-1-4:	General actions - Wind actions
EN 1991-1-5:	General actions - Thermal actions
EN 1993:	Design of steel structures
EN 1998:	Design of structures for earthquake resistance
EN 1999:	Design of aluminium structures
EN 1090:	Execution of steel and aluminium structures
EN 13561:	External blinds and awnings. Performance
	requirements including safety
EN 60335-1:	Household and similar electrical appliances -
	Safety - Part 1: General requirements

EN 60335-2-97: Household and similar electrical appliances.

Safety. Particular requirements for drives for rolling shutters, awnings, blinds and similar equipment

### Anhui Liangfan Assembly Building Technology Co.Ltd

+86 15256002936 liumeng682@gmail.com www.gardenbuild.cn



